



BOLT SCHEDULE			
QTY	BOLT & NUT	WASHERS PER BOLT	
168	M16 X 40	1 FLAT	
60	M16 X 45	1 FLAT	
16	M16 X 45	1 TAPER	

MASS SCHEDULE		
STRUCTURE	BOLTS	TOTAL
560.38	11.16	571.54

NOTES:-
1. ALL HOLES TO BE 18 DIA UNLESS STATED
2. ALL STEELWORK TO BE HOT DIP GALVANISED
AS PER SPEC M1/1
3 ALL WELDS TO CONFORM TO BS 1856
4. WELD SYMBOLS TO S.A.B.S 044 PART 11
5. ALL BOLTS SECURING EQUIPMENT TO THIS
STRUCTURE TO BE SUPPLIED BY EQUIPMENT
CONTRACTOR

[illegible]

ALSTOM				
T & D HIGH VOLTAGE EQUIPMENT				
TITLE 400V SEP AND E/S SUPPORT STRUCTURE WITH OPTIONAL ADAPTER PLATE FOR OLD STRUCTURE PHASE CENTRES 5500mm				
CONTRACT				
DATE	SCALE	DRAWN M.C	DRAWING NO.	REV.
26/7/06	1:20	CHECKED D.T	SA34247	A1 0